

Introduction

INSULTECH® Acoustic Blankets are a custom fit high quality pre-engineered insulation blanket system designed to reduce harmful noise levels and improve the surrounding work environment. INSULTECH® is also capable of withstanding weather and chemical environments. INSULTECH® is flexible and easy to remove and reinstall allowing quick access and easy equipment serviceability.

Common Applications and Markets served

INSULTECH® Acoustic Blanket Applications include; Exhaust Ducts, PRV Stations, Steam Turbines, Fan Housings, Centrifugal Compressors, Silencers, Machinery, Turbochargers and Process Piping and Fittings. INSULTECH® Acoustic Blanket Markets include; General Equipment Operating above OSHA Required Sound Limits and Commercial and Industrial Original Equipment Manufacturers.

Maximum Service Temperature

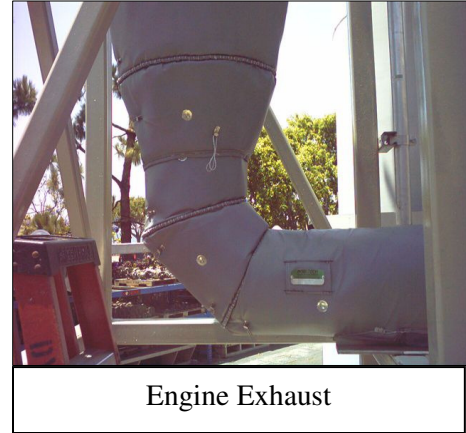
This design is to act as a "SOUND ATTENUATION", Thermal Barrier with a maximum service temperature of 800°F (427°C).

Product Components

The Outer Jacket is a 17 oz/sq. yd. PTFE Teflon® Coated Fiberglass cloth. The inner Jacket is a 17.7 oz/sq. yd. Plain Fiberglass Cloth enclosed by .011" Dia. Type S.S. 304 Knitted Mesh. The Insulation Material is an 11PCF Fiberglass Needled Mat-Type "E" Fiber, which acts as a sound "Absorber". Barium Sulfate Loaded Vinyl Sheet (1lb/sf to 2lb/sf Surface Mass) is layered onto the Insulation Mat to act as a "Reflector" of sound. The "Reflector" and "Absorber" materials are encapsulated by the PTFE Teflon® Coated Fiberglass cloth, Plain Fiberglass Cloth and Knitted Mesh and sewn together, producing a self contained blanket system. The INSULTECH® Blanket System includes fasteners for easy install and removal.

Blanket Construction

Blanket construction shall be double sewn lock stitch with 7 stitches per inch. All raw jacket edges will have a tri-fold PTFE Teflon® Coated Fiberglass cloth binder. No raw jacket edges shall be exposed. Stitching will be done with a Teflon® Coated Fiberglass Thread. Monel staples shall follow the outer jacket edge for reinforcement and be spaced no greater than 1 inch.



Engine Exhaust

Blanket Overlap

To minimize heat loss from fittings, the blanket will extend beyond mating flanges unto existing insulation for a minimum of 2". Where blanket cannot fit over existing oversized insulation, blanket will butt up to existing insulation with a friction fit closing seam. All sections of pipes will be insulated and open gaps are not acceptable. Blanket diameters which are 2" or larger than existing insulation must be end capped to eliminate open air void.

Leak Accommodations

To accommodate a leak and detect its origin, blankets will have a low point stainless steel or brass drain grommet or the design must incorporate a mating seam at the lowest point of the blanket.

Blanket Insulation Weight

When designing blanket insulation for large equipment where a multi-piece construction is necessary, the total number of pieces will be minimized. Any one piece will not exceed 40 lbs. in weight.

I.D. Plate

For easy identification, a stainless steel or aluminum nameplate tag will be riveted to each blanket piece. With 1/8" embossed lettering, the nameplate will show; item location, description, size, pressure rating and tag number sequence. Each blanket will require a tag.

Quilting Pins

To enhance blanket quality and to maintain uniform thickness, 14 gauge type 304 stainless steel quilting pins will be placed at random locations no greater than 18 inches apart. Quilting Pins will prevent shifting of the insulation. 14 gauge type 304 Stainless Steel speed washers will secure the quilting pin stem in place.

Minimized Air Void

Equipment and equipment heads are typically a multi-piece design and are installed in tag number sequence. Heat exchanger heads, large vessel flanges and pump housings will be designed in two half sections. Blanket design will conform to the equipment with minimized air void. All valve covers will be a two piece design with a separate body and bonnet.

STANDARD FASTENER (Wiretwist)

A 21 gauge type 304 stainless steel wire will be doubled up and twisted in a spiral fashion, with a minimum of 4 to 5 twists per inch. Wiretwist length will be 16" or longer. The Wiretwist will be secured to the lacing pin at the pin stem. Lacing pin stems will be 14 gauge type 304 stainless steel. Pins will be held in place with 1" diameter type 304 stainless steel speed washers. Wiretwists will be spaced 6" on center along closing seams with matching lacing pins to lace and secure to.

FASTENING OPTIONS

1) Lacing Pins

12 or 14 gauge Type 304 Stainless Steel lacing pins will be utilized. Location of pins on the blanket will be 2" or more from blanket edge and 8" or less from centerline to centerline along a closing seam. The lacing pins will be held in place with 1" diameter 14 gauge type 304 stainless steel speed washers.

2) Metal "D" Ring Strap with Velcro® Tab

A three layer fabric strap is double sewn. One strap is a 16" long pull-down strap, the other is a 6" long stationary strap. Both straps are stitched to the outer jacketing of the blanket. The stationary strap includes a metal "D" Ring measuring 1.125" to 1.25" in width. This is placed ½" from the closing seam edge. The pull-down strap is placed 3" in from the closing seam edge. Both matching straps are spaced along the closing seam edge no greater than 8" apart. The pull-down strap includes Hook-and-Loop Velcro®, measuring at least 1" wide by 6" long, and is perimeter stitched to the strap surface. All closing seams have a 1.5" extended fabric flap, which is placed along the stationary strap side of the closing seam.

Assembly Drawing Requirements

Each INSULTECH® project will include an instruction package shipped with the blanket material. This package will include Assembly Drawings identifying piece location, a Material List of all pieces and Instructions for Installation on how INSULTECH® will be installed. Accurate CAD files & project records must be kept by the manufacturer. For a minimum of ten years these records will assure accuracy in re-ordering and individual parts replacement.

Production Drawing Record Keeping

The correlating Project Production Drawings will also be kept on file with the blanket manufacturer. The latest revisions, if any after installation, will be recorded on the CAD drawing system. This file will also be kept for a minimum of ten years to assure accuracy in re-orders of replacement parts.

Project Qualifications

All items to be insulated will require a field takeoff prior to bid submittal, and must be reviewed for proper cost estimation. Upon receipt of project contract, each and every item must be accurately measured for retrofitting to existing field conditions and tagged with an aluminum or stainless steel identification tag showing an item number for installation reference. At the time of installation, blankets must have corresponding item number shown on the blanket tag and must match to existing tagging on fitting. No standard blanket designs will be accepted. This will assure accurate noise reduction performance.

Project Accuracy and Effectiveness

Demonstrate the efficacy of precision through the use of State-of-the-Art CAD Design. The efficacy of precision markings, with the ability to maintain a high degree of repetitiveness and control of manufacturing tolerances for locations of identification tags, stitch lines, cut lines for after stuffing, cutting of the outer and inner layer of fabrics, septum (Acoustic Blankets only) and insulation through the use of State-of-the-Art CNC cutters.

Warranty

We guarantee that all custom manufactured blankets will accommodate vibration probes, gauges, tubing, piping, brackets, etc. and fit correctly for optimum performance as per the design specification provided in the quotation process. In addition, for 18 months we will cover the cost of replacing the blanket should the failure be due to premature degradation of any component utilized in the blanket construction, as well as any defects due to poor workmanship.

Design Construction Sample

Upon bid submittal a blanket design sample must be presented for review and product approval. A 7"x 9" sample will be required and must identify all characteristics mentioned in the above fabrication requirements. Any deviations from the above stated requirements may result in rejection.

Installation Guidelines

INSULTECH® will follow these simple guidelines:

- Once material is received, open boxes with care. DO NOT "cut" deep into container to avoid damaging blankets.
- Locate the Instructions for Installation.
- Follow the Material List to determine blanket part number.
- Refer to the Assembly Drawing for orientation of each blanket part number and installation details of each part.

INSULTECH®ACOUSTIC BLANKET

MT 800A-TGM

- Locate the Identification Tag on each blanket, for correct description and sequence of blankets.
- Material is installed in tag number sequence.
- Use leather gloves to install material.
- A physical effort is required for proper placement and fit.

Storage

Once shipment is received, protect INSULTECH® Blanket Insulation from water damage and/or other abuses prior to installation. INSULTECH® Blanket Insulation will be shipped in cardboard boxes or crated for export shipping.

Packaging is not designed for outdoor storage, thus a tarp or covering of some type is necessary if stored outdoors until installation is completed.

Preparation

Apply INSULTECH® Blanket Insulation on clean, dry surfaces and avoid trapping oils, greases or combustible materials.

System Reference & Test Results.....

Blanket Thickness Surface Temperature Reference:						
Operating Temperature	Thickness / Surface Temperature		Thickness / Surface Temperature		Thickness / Surface Temperature	
450°F (232°C)	1"	135°F	1.5"	118°F	2"	108°F
550°F (288°C)	1"	154°F	1.5"	132°F	2"	120°F
650°F (343°C)	1"	175°F	1.5"	148°F	2"	133°F
750°F (399°C)	1"	197°F	1.5"	165°F	2"	147°F
800°F (454°C)	1"	208°F	1.5"	174°F	2"	154°F

- * The above referenced cold face surface temperatures should be used as guidelines for blanket thickness design.
- * The cold face surface temperature of the blanket should achieve ambient temperature conditions.
- * The economic thickness of the blanket should consider blanket cost to thermal performance.
- * Heat loss calculations are based on a 70°F ambient using a flat surface condition.

Blanket Thickness to Acoustic Performance:		
DBA Reduction Range	Thickness	Surface Mass
2 - 5 DBA	1"	1.38 - 2.38 lb/SF
6 - 10 DBA	1.5"	1.82 - 3.10 lb/SF
11 - 15 DBA	2"	2.5 - 3.51 lb/SF

- * The above DBA reductions are approximations. These figures are only guidelines of performance.
- * True estimates should include field verification of DBA levels and frequency concentrations.

**INSULTECH®ACOUSTIC BLANKET
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Typical Product Properties Specifications

Sound Reflector	ASTM E 90-90	Test Method for Laboratory Measurement of airborne Sound Data Transmission Loss of Building Partitions & Elements Acoustic Barrier – Barium Sulfate Loaded Vinyl (.5 to 1.5 PSF)
Core Blanket	ASTM C 1086-88	Standard Specification for Glass Fiber Felt Thermal Insulation Service Temperature Up to 1200°F (649°C)
Jacketing Material	-----	PTFE Teflon® Coated Fiberglass Composite (Material weight) 17.0 oz/yd ² Teflon® & Fiberglass Respective Continuous Service Temperature 600°F (316°C) 1000°F (538°C) Tensile Strength of Jacketing Warp: 410 lbs/in (3664 N/50 mm) Fill: 355 lbs/in (3137 N/mm)

ASTM C 335 Standard Test Method for Steady-State Heat Transfer Properties of Pipe Insulation.

ASTM E 1222 – 90 Standard Test Method for The Laboratory Measurement of the Insertion Loss of Pipe Lagging Systems.

ASTM C 1045 - 07 Standard Practice for Calculating Thermal Transmission Properties Under Steady-State Conditions

Caution

Typical industry handling practices should be exercised for the protection of the worker. The field mechanic should wear long-sleeve loose-fit clothing, wear proper head covering, leather gloves, wear proper fitted eye protection and use appropriate respiratory protection when handling, inspecting, installing and removing INSULTECH®. The worker should wash with soap and warm water after exposure. Since there is a likelihood of fiberglass exposure and the fiberglass is considered a nuisance fiber, it is recommended that you wash and rinse work clothes separately. For specific handling practices, refer to the product MSDS sheets.

Notes

The chemical and physical properties of INSULTECH® Acoustic Blanket represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing variations and is supplied as a technical service subject to change without notice. In addition, test data are average results of tests conducted under standard procedures and are subject to variation. Results should not be used for specification purposes. Design Guidelines are as follows: To access the true limitations of this recommended design, refer to the technical data for each product component. Following these guidelines will produce the highest achievable service life. Blanket design quality can be reduced or enhanced by changing any one component. If a question arises regarding deviations from those stated guidelines, or to insure the information is most current please contact your regional representative or call Shannon Enterprises direct.

